



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6305G03031-3G-7
Job Sheet 175875



Part No: RBW6305G03031-3G-7

Job Qty: 4 ea

Part Name: Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/23/18	0.00	0.00	Start Up Waterjet2		DC 18/04/14
100	Waterjet	4 pcs		4/23/18	0.08	0.67	Waterjet 2 OMAX		DC 18/04/14
110	QC	4 pcs		4/23/18	0.00	0.00	QC2 Waterjet-4		DC 18/04/14
120	Mill Conv	4 pcs		4/24/18	0.25	0.33	Mill Conv 2		
130	QC	4 pcs		4/24/18	0.00	0.00	QC2 Machining-5		18/5/31
140	QC	4 pcs		4/24/18	0.00	0.00	QC8 Machining-5		18-06-02
150	Packaging	4 pcs		4/24/18	0.00	0.00	Packaging3-2		22
160	QC21-SA	4 Ea		4/24/18	0.00	0.00	QC21		

Part Op
Descriptions: 150 - IDENTIFY AND STOCK

DAS JUN 05 2018
21
9-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018P0.250	TBB	.1456 (.0364 ea)	90-Start up Operation	

MT-HRS-P-0.250

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018P0.250	0	0	0

Part Specifications

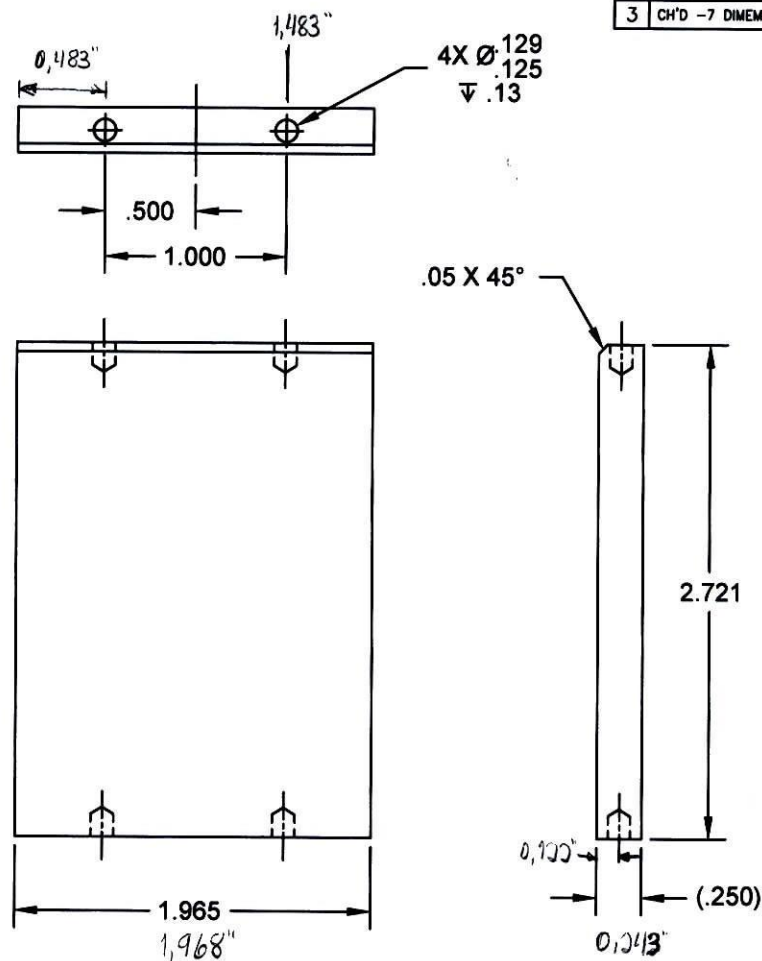
Specifications could not be found.

Plex 4/11/18 12:39 PM Dart.Gagnon.Michelle

DART
AEROSPACE
Container No: S061026
Part: RBW6305G03031-3G-7
Job No: 175875
Serial No/Batch: S061026
Revision: 5
Inspector:
Date: 04/14/18
Dart Aerospace Ltd.
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CANADA
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED MISSING DIM. 1.000 -17, CH'D -5 LENGTH IN BOM TO 7-3/4, CH'D THICKNESS -3 FROM .250 TO (.375) & CH'D BOM THICKNESS FROM 1/2 TO 3/8, ADDED 4 EA. #1/8 x 1/4 ROLL PINS -23, CH'D OVERALL HEIGHT -1 FROM 3.020 TO 3.165 +1/32-1/8, ADDED #125 HOLES FOR ROLL PINS ON -3, -5, -7, ADDED FIT TO -11 FOR WELDING TO #1.500 COUNTERBORE, CH'D WELD AT -3 & -7, ALL CHANGES PER S.E., G.E.	1/13/11	RJC	RW
3	CH'D -7 DIMENSIONS TO MEET FACTORY PART PER S.E.	12/13/11	RJC	SE



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175875

APR 11 2018

-7
LEG

RED BARN MACHINE	
TITLE REACTION CLUTCH IN RACE REMOVAL	
DWG NO. RBW6305G03031-3G-7	REV 5
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 X 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 3-30-10
SHEET 5 of 10	
DRAWN BY: CLOUGH	
APPROVED <i>D. Hall</i>	
HEAT TREAT FINISH SEE -1 WELDMENT	
SPEC USED ON MODEL AW139	

